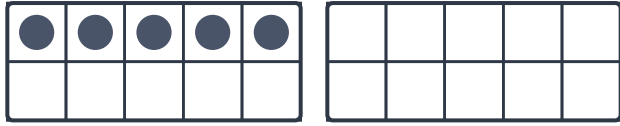
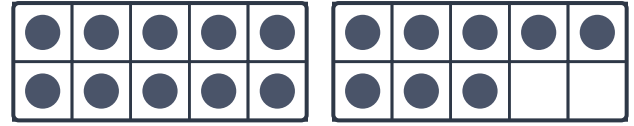


Making 20 (Add & Subtract)

Find the missing number to complete each equation.



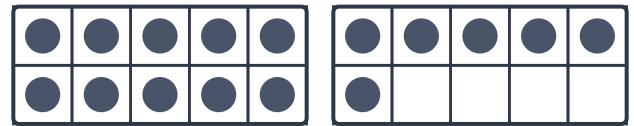
$$5 + \underline{\quad} = 20$$



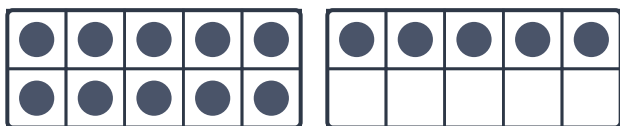
$$18 + \underline{\quad} = 20$$



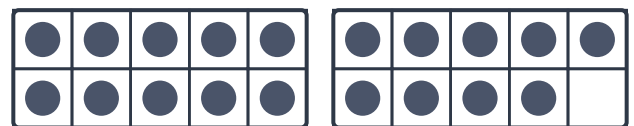
$$\underline{\quad} + 1 = 20$$



$$20 - \underline{\quad} = 16$$



$$20 - 15 = \underline{\quad}$$

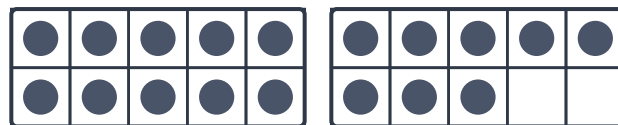


$$20 - 19 = \underline{\quad}$$

Making 20 (Add & Subtract)



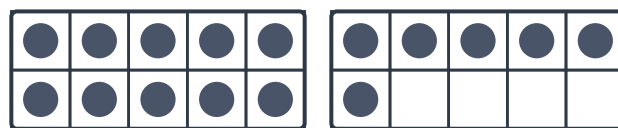
$$5 + 15 = 20$$



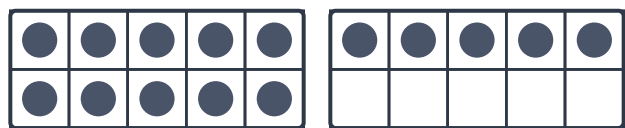
$$18 + 2 = 20$$



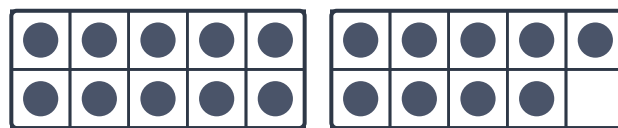
$$19 + 1 = 20$$



$$20 - 4 = 16$$



$$20 - 15 = 5$$



$$20 - 19 = 1$$